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APPLICATION NO. FILING DATE		FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/649,050	08/27/2003	Chun Chen	2008.006000/00-0879	4950	
23720 7590 07/13/2007 WILLIAMS, MORGAN & AMERSON			EXAMINER `		
10333 RICHMOND, SUITE 1100 HOUSTON, TX 77042			LUU, CHUONG A		
			ART UNIT	PAPER NUMBER	
		•	2818		
		•			
			MAIL DATE	DELIVERY MODE	
	•		07/13/2007	PAPER	

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

Office Action Summary		Appl	ication No.	Applicant(s)				
		10/6	49,050	CHEN ET AL.				
		Exan	niner	Art Unit				
		Chuc	ong A. Luu	2818				
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply								
THE MAII  - Extensions after SIX (to be seen the perion of the perion of the perion of the seen the se	TENED STATUTORY PERIOD F LING DATE OF THIS COMMUN of time may be available under the provisions of MONTHS from the mailing date of this come of for reply specified above, is less than thirty (3 d for reply is specified above, the maximum st eply within the set or extended period for reply eccived by the Office later than three months ent term adjustment. See 37 CFR 1.704(b).	ICATION. s of 37 CFR 1.136(a). In nunication. s0) days, a reply within the atutory period will apply of will, by statute, cause to	no event, however, may a he statutory minimum of thir and will expire SIX (6) MON he application to become Al	reply be timely filed  ty (30) days will be considered time  ITHS from the mailing date of this  BANDONED (35 U.S.C. § 133).	ely. communication.			
Status								
1)⊠ Res	sponsive to communication(s) file	ed on <u>24 April 20</u>	<u>07</u> .					
2a)☐ Thi	This action is <b>FINAL</b> . 2b)⊠ This action is non-final.							
•	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.							
Disposition (	of Claims							
4a) 5) ☐ Cla 6) ☑ Cla 7) ☐ Cla 8) ☐ Cla  Application I 9) ☐ The 10) ☐ The App	of the above claim(s) 29-34 is/a im(s) is/are allowed. im(s) 1, 5-8, 14-15, 17 and 20-2 im(s) is/are objected to. im(s) is/are objected to. im(s) is/are objected to restrictly.  Papers  specification is objected to by the drawing(s) filed on is/are objected to by the drawing of the drawing sheet(s) including oath or declaration is objected to be obje	re withdrawn from  is/are rejected.  ction and/or elect  e Examiner.  a) □ accepted  ction to the drawin  g the correction is r	ion requirement.  or b) objected to g(s) be held in abeya required if the drawing	by the Examiner. nce. See 37 CFR 1.85(a). i(s) is objected to. See 37 C				
Priority unde	er 35 U.S.C. § 119							
<ul> <li>12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).</li> <li>a) All b) Some * c) None of:</li> <li>1. Certified copies of the priority documents have been received.</li> <li>2. Certified copies of the priority documents have been received in Application No.</li> <li>3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).</li> <li>* See the attached detailed Office action for a list of the certified copies not received.</li> </ul>								
2) Notice of 3) Information	References Cited (PTO-892) Draftsperson's Patent Drawing Review ( n Disclosure Statement(s) (PTO-1449 o s)/Mail Date		Paper No	Summary (PTO-413) s)/Mail Date nformal Patent Application (PT	ГО-152)			

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#### **DETAILED ACTION**

#### Election/Restrictions

Applicant's election without traverse of Group I, claims 1, 5-8, 14-15, 17 and 20-23 in the reply filed on April 24, 2007 is acknowledged.

#### PRIOR ART REJECTIONS

### **Statutory Basis**

## **Double Patenting**

The nonstatutory double patenting rejection is based on a judicially created doctrine grounded in public policy (a policy reflected in the statute) so as to prevent the unjustified or improper timewise extension of the "right to exclude" granted by a patent and to prevent possible harassment by multiple assignees. See *In re Goodman*, 11 F.3d 1046, 29 USPQ2d 2010 (Fed. Cir. 1993); *In re Longi*, 759 F.2d 887, 225 USPQ 645 (Fed. Cir. 1985); *In re Van Ornum*, 686 F.2d 937, 214 USPQ 761 (CCPA 1982); *In re Vogel*, 422 F.2d 438, 164 USPQ 619 (CCPA 1970);and, *In re Thorington*, 418 F.2d 528, 163 USPQ 644 (CCPA 1969).

A timely filed terminal disclaimer in compliance with 37 CFR 1.321(c) may be used to overcome an actual or provisional rejection based on a nonstatutory double patenting ground provided the conflicting application or patent is shown to be commonly owned with this application. See 37 CFR 1.130(b).

Effective January 1, 1994, a registered attorney or agent of record may sign a terminal disclaimer. A terminal disclaimer signed by the assignee must fully comply with 37 CFR 3.73(b).

Furthermore, there is no apparent reason why applicant would be prevented from presenting claims corresponding to those of the instant application in the other copending application. See *In re Schneller*, 397 F.2d 350, 158 USPQ 210 (CCPA 1968). See also MPEP § 804.

### The Rejections

Claims 1, 5-8, 14-15, 17 and 20-23 are rejected under the judicially created doctrine of obviousness-type double patenting as being unpatentable over claims 1-10 of Chen et al. (U.S. 6,737,320 B2) The current application recites all the limitations

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broader than the teaching of Chen whose discloses the basic features of applicant's claims. Therefore, it would have been obvious to one of ordinary skill in the art to modify the teaching of Chen during fabrication of the semiconductor device.

For these reasons, claims 1, 5-8, 14-15, 17 and 20-23 are seen as obvious variations of the patented claims.

#### **PRIOR ART REJECTIONS**

#### **Statutory Basis**

## Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

### The Rejections

Claims 1, 5-8, 15, 20 and 22 are rejected under 35 U.S.C. 102(b) as being anticipated by Lim et al. (U.S. 5,841,161).

Lim discloses a flash memory with

(1) forming a first dielectric layer (22) on a semiconductor substrate (21);

depositing a first polysilicon layer (25) above the dielectric layer (22);

introducing dopant atoms of a first type of dopant material into the first polysilicon layer during the deposition process (see column 3, lines 49-50);

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forming a second layer (27) above the first polysilicon layer, wherein the second layer is doped with a second type of dopant material that is opposite the first type of dopant in the first layer (see column 3, lines 61-64);

forming a second dielectric layer (28) above the second layer (27);
forming a control gate (29) above the second dielectric layer (28) (see Figure 4E);

forming a source (30) and a drain (31) in the substrate (21) (see Figure 4F);

- (5) wherein forming the floating gate comprises forming the second layer comprises forming second polysilicon layer above the first polysilicon layer (see Figures 4E-4F);
- (6) wherein forming the second polysilicon layer comprises depositing the second polysilicon layer and introducing dopant atoms of the second type of dopant material into the second polysilicon layer during the deposition process (see column 3, lines 49-64. Figures 4E-4F);
- (7) wherein forming the second polysilicon layer comprises performing an ion implantation process to introduce dopant atoms of the second type of dopant material into the second polysilicon layer (see column 3, lines 49-64);
- (8) wherein forming the floating gate further comprises forming a barrier layer(24) between the first polysilicon layer and the second polysilicon layer (see Figure 4B);
  - (15) forming a first dielectric layer (22) on a semiconductor substrate (21); depositing a first polysilicon layer (23) above the first dielectric layer (22);

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introducing dopant atoms of a first type of dopant material into the first polysilicon layer (23) during the deposition process (see column 3, lines 49-50);

forming a barrier layer (24) above the first polysilicon layer (23);

forming a second polysilicon layer (25) above the barrier layer (24);

forming a second dielectric layer (27) above the second polysilicon layer (25);

forming a control gate (29a) above the second dielectric layer (27);

forming a source (30) and a drain (31) in the substrate (21) (see Figure 4F);

(20) wherein forming the second polysilicon layer comprises depositing the second polysilicon layer and introducing dopant atoms of the second type of dopant material into the second polysilicon layer during the deposition process (see column 3, lines 49-64);

(22) wherein forming the second polysilicon layer comprises performing an ion implantation process to introduce dopant atoms of the second type of dopant material into the second polysilicon layer (see column 3, lines 49-64).

#### PRIOR ART REJECTIONS

#### **Statutory Basis**

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

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#### The Rejections

Claims 14, 17, 21 and 23 are rejected under 35 U.S.C. 103(a) as being unpatentable over Lim et al. (U.S. 5,841,161).

Lim teaches the above outlined features except for the dopant doses and the thickness of the barrier layer. However, the dopant doses and the thickness of the barrier layer are considered obvious. Therefore, it would have been obvious to one having ordinary skill in the art at the time the invention was made to modify the teaching of Lim by selecting the dopant doses and the thickness of the barrier layer since it has been held that where the general conditions of a claim are disclosed in the prior ad, discovering the optimum or workable ranges involves only routine skill in the art and it is noted that the applicant does not disclose criticality in the ranges claimed. In re Aller, 105 USPQ 233 (see MPEP 2144.05). Doing so would facilitate the manufacture of the semiconductor device and enhance the performance of the semiconductor structure.

#### Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Chuong A. Luu whose telephone number is (571) 272-1902. The examiner can normally be reached on M-F (6:15-2:45).

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Steven H. Loke can be reached on (571) 272-1657. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information

system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

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